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D3245-041

Job Sheet 188045



Part No: D3245-041

Job Qty: 6 pcs

Part Name: Access Panel Assembly LH



Part Weight: 0 lbs

Job Created: 1/2/19

Due Date: 1/4/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG REV D SHEET 1 IPP Rev :A New Issue 07-09-11 JLM Verified By:EC IPP Rev:b ECN 1052 07-10-31
DD verified by: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Packaging 1 - Pick Kit	6 pcs		1/4/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		

NOV 27 2019



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Container No: S235146



Part: D3245-041

Job No: 188045

Serial No/Batch: S235146

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/27/19

110	Small Fab - 2 - B4B	6 pcs	1/4/19	0.00 1.65	Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	NOV 27 2019
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
120	QC 5	6 pcs	1/4/19	0.00 0.00	Small Fab - 7 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 38	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	NOV 28 2019 40
					QC 5 - 50	9-89
					QC 5 - 30	
130	Packaging 3-1 - Stock - B4B	6 pcs	1/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	5-488
					Packaging 3 - 6 - B4B	DAS 74 NOV 29 2019 9-89
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
140 QC 21 - SA	6 pcs	1/4/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	NOV 29 2019

Part Op 100 - (Pick Kit)

Descriptions: 110 - (Small Fab) Install Nut Plates and D3245-5 angle as per Dwg D3245, follow instructions of note 8 on dwg when riveting angle, be careful when countersinking...mat'l very thin
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2350-18-C3Y	Rigid Receptacle	48 pcs (8 ea)	100-Packaging 1 - Pick Kit	5150068
D3245-1	Panel	6 Ea (1 ea)	100-Packaging 1 - Pick Kit	2x5100804 21x5169344
D3245-5	Door	6 Ea (1 ea)	100-Packaging 1 - Pick Kit	1x5072522 5x5135985
MS20427M3-3	Rivet	96 Ea (16 ea)	100-Packaging 1 - Pick Kit	5120514
MS20615M3-3	Rivet	54 Ea (9 ea)	100-Packaging 1 - Pick Kit	5142138

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	2350-18-C3Y	48	5	0
	D3245-1	6	2	0
	D3245-5	6	7	0
	MS20427M3-3	96	855	0
	MS20615M3-3	54	50	0

Part Specifications

Specifications could not be found.